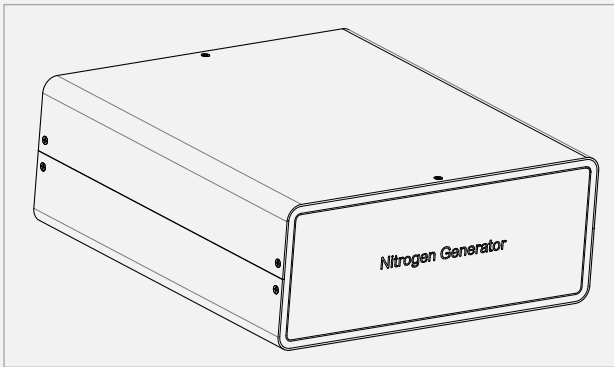


Nitrogen Generator

Installation and Precautions




Dimension(Body only)	273x110x300mm
Weight(Net)	3.2kg
Inlet(Air) Size	Φ6
Outlet(N2) Size	Φ6
Inlet Air Condition (Air compressor)	Min. 7kgf/cm ² (0.7MPa) Min. 100L/min
Warranty	1 year

Installation

- This device is a Nitrogen Generator that is mounted on Tera Harz Cure.
- The installation method of the nitrogen generator is described in the enclosed Accessory Kit.
- A separate power source is not required to use this device, and the specifications listed in the Inlet Air Condition in the table above must be implemented in the Air Line or Air Compressor.
(*The higher the pressure, the more stable it is.)
- When the nitrogen curing option is selected in the Tera Harz Cure, sufficient nitrogen is injected inside within 2 to 5 minutes depending on the specifications of the injected air, and curing begins immediately.

Precautions

- In an environment where the air line is branched, sufficient nitrogen may not be injected during nitrogen curing due to excessive use of air from other devices.
- If there is too much moisture in the air flowing into the nitrogen generator, the nitrogen generator may be clogged and the nitrogen purity may drop. This may cause an error pop-up window to appear during nitrogen curing.
- If you use a hose other than the air fitting module included in the accessory kit, be careful not to fold it when connecting the hose.
- When assembling the air hose or air module, push it in to the end of the fitting part. It may cause air leakage.
- If the  button on the equipment is activated without a nitrogen generator installed, curing will not proceed.
- In some nitrogen generators, a pop-up message may appear during the first run. This is a symptom that is sometimes seen at the beginning of use in the nitrogen generating module inside the nitrogen generator, and it works normally when executed again.
- If the operation still does not work even after observing all of the above precautions, please contact the place of purchase or the Graphy CS team.

